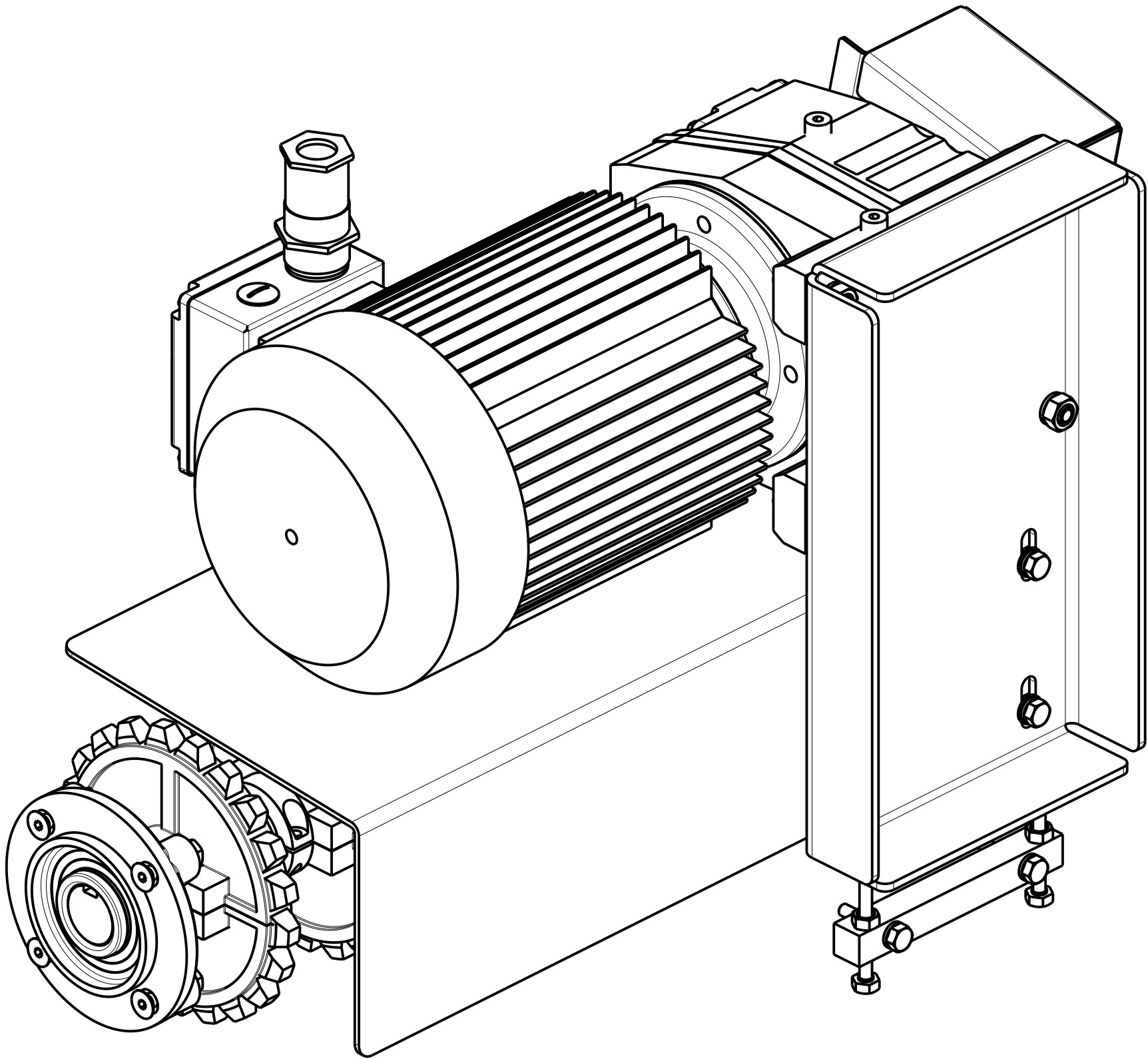


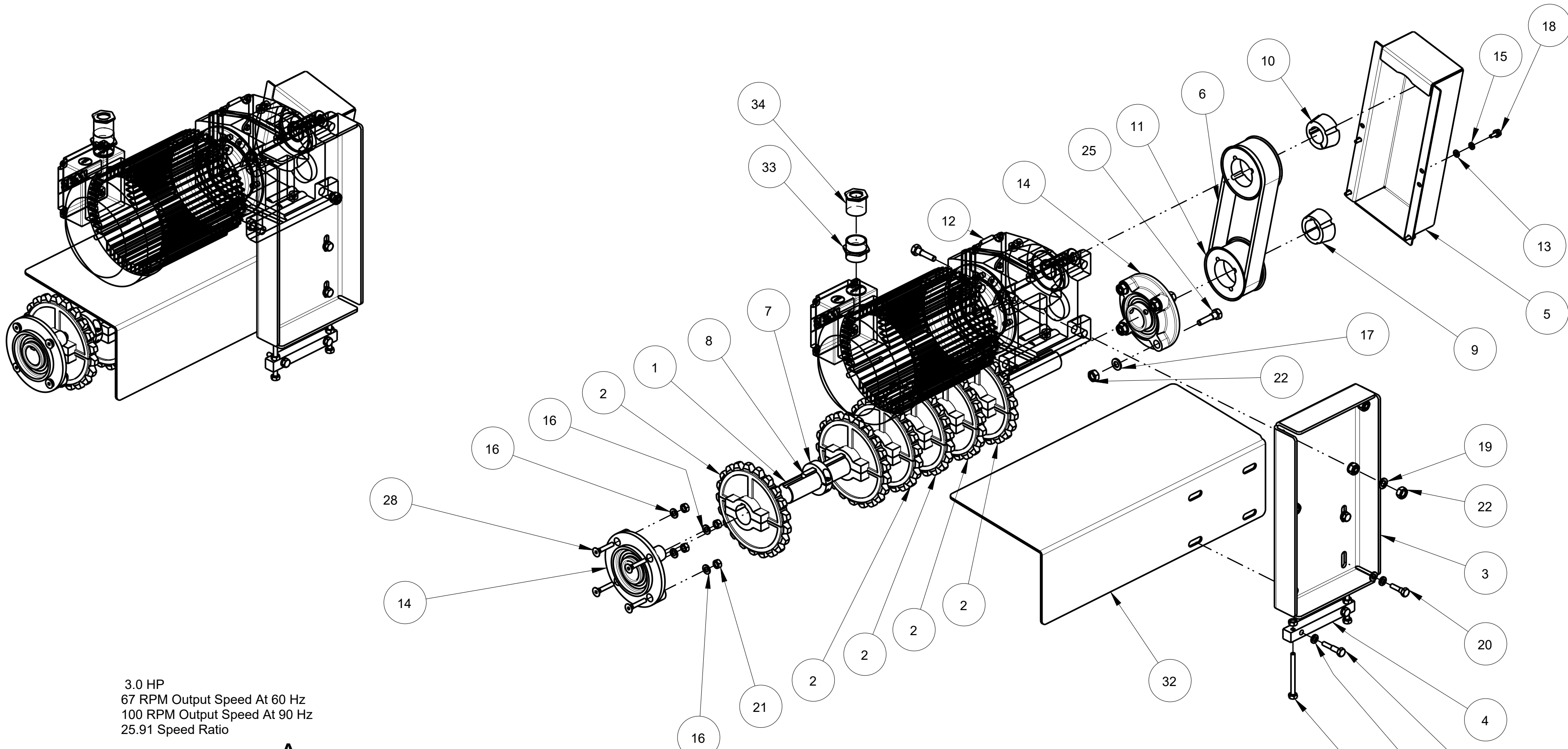


ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	SHAFT 35mm, KEYED	U5000249M
2	6	SPROCKET, 35mm W/ 10mm KEY	U5000251P
3	1	MOTOR MOUNTING BRACKET	U5008034M
4	1	JACK PLATE	U5008036M
5	1	INFEED MOTOR GUARD	U5008051M
6	1	POLY-CHAIN 8MGT-720-36 BELT	U5008068P
7	2	CLAMP COLLAR, 35mm W/ 10mm KEY	U5000283M
8	2	KEY, INFEED DRIVE SHAFT	U5000284M
9	1	TAPER LOCK BUSHING - 35mm BORE	U5000285M
10	1	TAPER LOCK BUSHING - 30mm BORE	U5000286M
11	2	POLYCHAIN SPOCKET 8MX-34S-36	U5000287M
12	1	GEARMOTOR, 3HP R47DRN100LM4	U5008047P
13	4	M6 FLAT WASHER DIN125A SS	U6002507P_EXP
14	2	FLANGE BEARING METRIC, 35MM	U5000923P
15	4	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
16	8	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
17	4	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
C	18	SCREW HHCS, M6x16 LW FW FULLTHD SS	U6002740P_L_F_EXP
19	4	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
20	4	SCREW HHCS, M8x30 SS	U6002765P_EXP
21	6	HEX NUT, M8X1.25 SS	U6002618P_EXP
22	8	HEX NUT, M10X1.50 SS	U6002619P_EXP
23	2	SCREW HHCS, M8x40 SS	U6002767P_EXP
A	24	SCREW HHCS, M8x80 FULLTHRD SS	U6002775P_1_EXP
25	8	SCREW HHCS, M10x40 SS	U6002787P_EXP
28	4	SCREW FHCS, M8x40 SS	U6002955P_EXP
31	6	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
B	32	DRIP PAN, INFEED MTR RHM	U5015881S
D	33	ADAPTER M32 X 1.5 MALE TO 1" NPT FEMALE NICKEL PLATED BRASS	U5028139P
D	34	LOW PRESSURE BUSHING ADAPTER 1" MALE X 1/2" FEMALE NPT 304SS	U5028140P

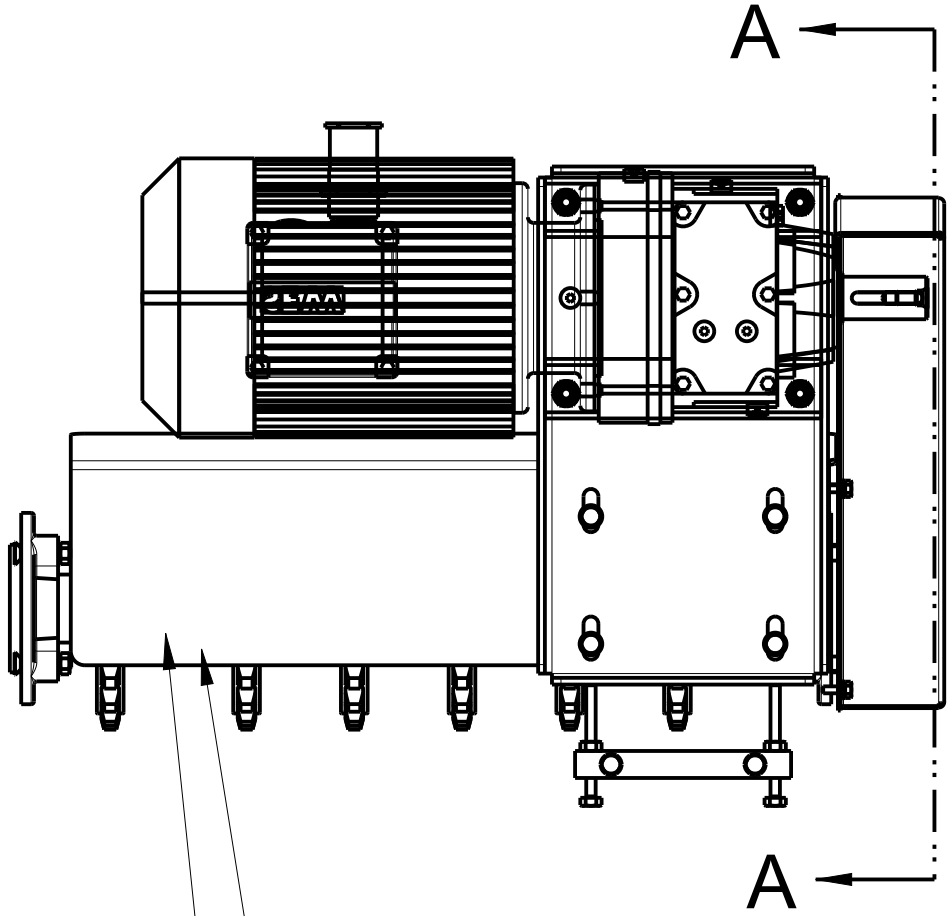
D	ADDED ITEMS 33 AND 34	CAO	
C	ITEM 18 WAS U6002741P_EXP	RT	
B	ADDED ITEM 32 NO ECN REQD	RT	
A	ITEM 24 WAS U6002775P_EXP SEE ECN002056	RT	
		3/15/16	
		8/6/08	
REV.	DESCRIPTION	CHK'D	DATE

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1250M MACHINE	5031 SERIAL NUMBER	INFEED CONVEYOR SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT ± 0.12 OTHERS ± 0.25		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/CM$ ANGULARITY $\pm 0.25^\circ$	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$
DRW BY: S.ALM		CHK'D :	ENGR. BY : GN
DATE: 20-OCT-06		DATE :	DATE :
TITLE: ASSY, INFEED CONV DRIVE RHM			
3/8 SCALE			Production LEVEL
C DRW. SIZE			DRW. N°
U5008055M			D REV
N/A VER			1/2 SHEETS

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Atlanta, Georgia
Deols, FRANCE

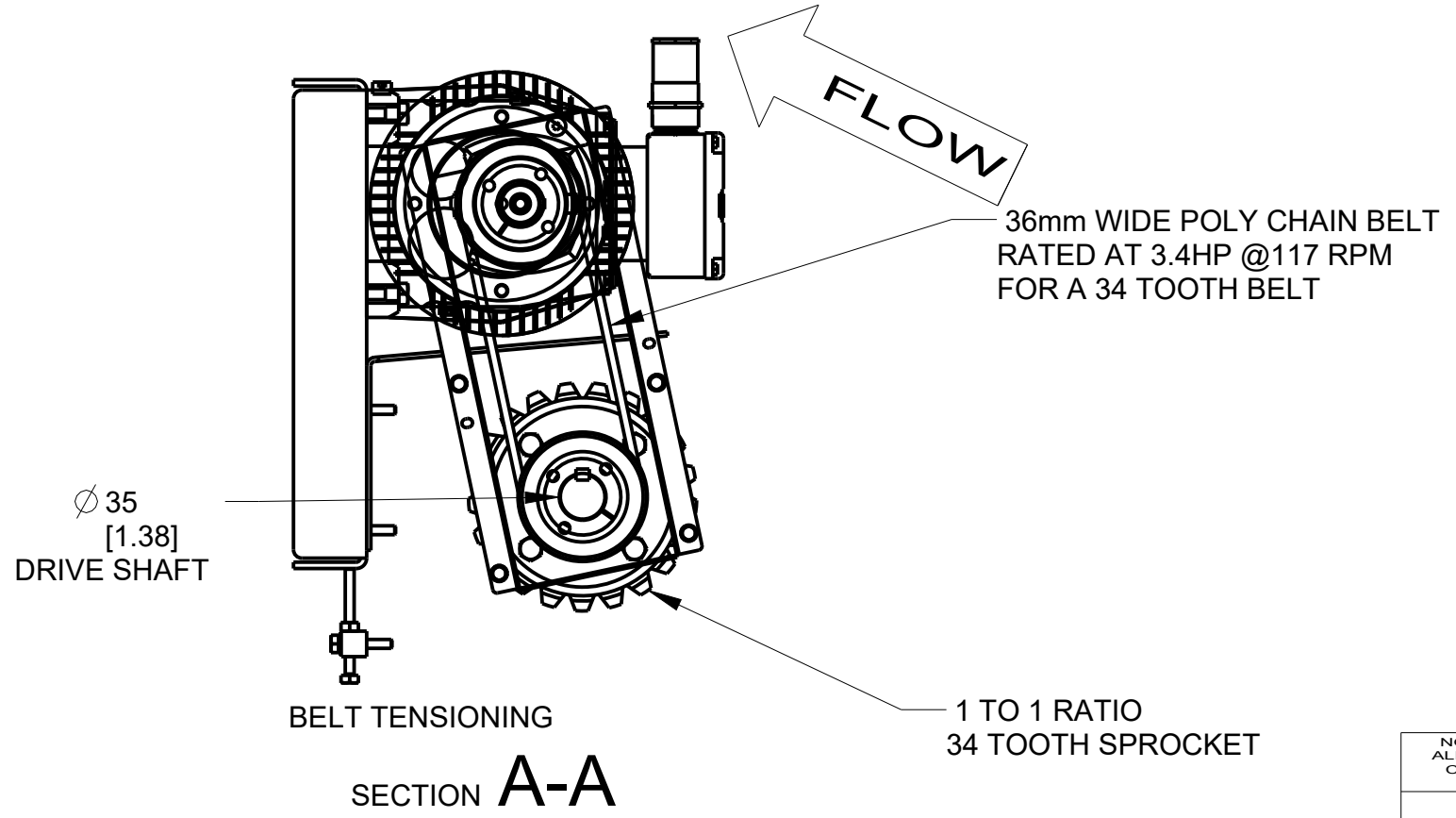


3.0 HP
67 RPM Output Speed At 60 Hz
100 RPM Output Speed At 90 Hz
25.91 Speed Ratio



CLAMP COLLARS TO LOCK
ONE OF THE SPROCKETS IN PLACE

STANDARD KEYED SHAFT



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1250M MACHINE	5031 SERIAL NUMBER	INFEED CONVEYOR SUB ASSEMBLY	REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		METRIC	MATERIAL:
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H/2 OTHERS ±0.12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°	BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓(125)
DRW BY: S.ALM		CHK'D :	ENGR. BY : GN
DATE: 20-OCT-06		DATE : 20-OCT-06	DATE :
TITLE: ASSY, INFEED CONV DRIVE RHM			
3/16 SCALE			
Production LEVEL			
C DRW. SIZE			
D REV			
U5008055M			
D VER			
N/A SHEETS			
2/2 SHEETS			

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